



22743 Freepoint Road
Sterling, IL 61081

Item #133-38 & 133-42

Wheel Detail Kit

Rev 0061511

Caution: Small Parts. Not recommended for children under 12 yrs of age. Use Care when handling – sharp edges. Use of this item in its intended purpose may violate the safety standards of the original item for which it is intended to be used with.

This kit is designed to enhance the appearance of Standi banded dual tractor rims and simulate the tie-rod style of duals used on many tractors. The kits fit the following sizes:

133-38 Kit for: Standi 18.4x38, 18.4Rx38, 20.8x38, 20.8Rx38
133-42 Kit for: Standi 18.4x42, 20.8x42

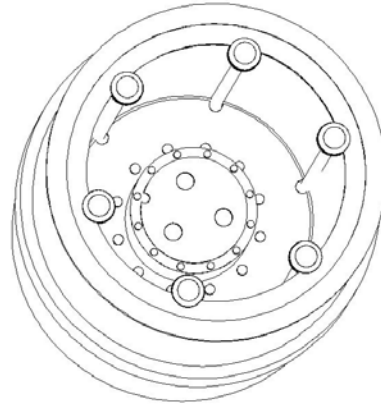
Step 1: Test fit inner detail ring, and glue in place with super glue (below, purple). This part will provide locations for the pins. After glue is dry, drill these locations using a #74 drill bit.

Step 2: Glue hub detail cap to hub. Install the hub into the rim (below, red).

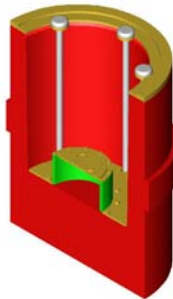
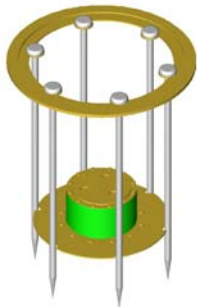
Step 3: Test fit the pins, and trim to length.

Step 4: Using two pins as a guide, glue outer flange ring in place, being careful that the pins are perpendicular or square with the inner ring. We recommend Duco Cement for this, or slow dry super glue.

Step 5: Glue the pins in place – make sure they are in all the way, and that the pin head touches the outer flange.



Special note: When installing the tires, position the outer dual so that the face of the tire is flush with the new outer ring. This will increase the space between the duals slightly, but provide a realistic look for the tire bead. If desired, the rim face could be sanded down to keep the original tire spacing.



Left:
Finished 18.4x38 wheel

Right:
Finished 20.8x42 wheel

